

APPLICATION ANALYSIS AND ASSISTANCE

APPLICATION ANALYSIS AND ASSISTANCE AT YOUR FINGERTIPS

Just review the questions below and have your answers ready, then contact your sales representative or us directly and we'll help you decide on what's the best option for your application. With just a few standard details on your operation and specific requirements, we can evaluate and recommend our best vitrified CBN bond system for your application.

Are You Currently Grinding With Vitrified CBN?

YES	NO
<u>WHEEL INFORMATION</u> Wheel Type <input type="text"/> Wheel Diameter <input type="text"/> Wheel Width/Thickness or Width <input type="text"/> Arbor Hole <input type="text"/> Abrasive Depth <input type="text"/> Current Wheel Manufacturer <input type="text"/> Current Wheel Specification <input type="text"/>	<u>WHEEL INFORMATION</u> Wheel Type <input type="text"/> Wheel Diameter <input type="text"/> Wheel Stub Diameter <input type="text"/> Wheel Width/Thickness or Width <input type="text"/> Arbor Hole <input type="text"/>
<u>OPERATION & MACHINE INFORMATION</u> Type of Grind <input type="text"/> Wheel RPM or Velocity <input type="text"/> <input type="checkbox"/> SFPM <input type="checkbox"/> M/S	<u>OPERATION & MACHINE INFORMATION</u> Type of Grind <input type="text"/> Spindle Power (H.P.) <input type="text"/> Wheel RPM or Velocity <input type="text"/> <input type="checkbox"/> SFPM <input type="checkbox"/> M/S Is wheel capable of constant velocity? <input type="checkbox"/> YES <input type="checkbox"/> NO Maximum RPM <input type="text"/>
<u>APPLICATION SPECIFICS</u> Part Material <input type="text"/> Hardness <input type="checkbox"/> HRC <input type="checkbox"/> HRB Surface Finish Requirements <input type="text"/> <input type="checkbox"/> Ra <input type="checkbox"/> Rz <input type="checkbox"/> Rt <input type="checkbox"/> RMS Coolant Type <input type="checkbox"/> SYNTHETIC <input type="checkbox"/> WATER <input type="checkbox"/> OIL Dresser Type <input type="checkbox"/> Rotary Single Point <input type="checkbox"/> Rotary Plunge	<u>APPLICATION SPECIFICS</u> Part Material <input type="text"/> Hardness <input type="checkbox"/> HRB <input type="checkbox"/> HRC Surface Finish Requirements <input type="text"/> <input type="checkbox"/> Ra <input type="checkbox"/> Rz <input type="checkbox"/> Rt <input type="checkbox"/> RMS Coolant Type <input type="checkbox"/> SYNTHETIC <input type="checkbox"/> WATER <input type="checkbox"/> OIL Coolant Delivery <input type="text"/> Gallons Per Minute <input type="text"/> PSI at Nozzle or Manifold <input type="text"/> Dresser Type <input type="checkbox"/> Single Point <input type="checkbox"/> Cluster <input type="checkbox"/> Multi Point <input type="checkbox"/> Rotary

Do you have a drawing of the wheel and/or dresser?
If yes, please send it along with your request and this can help expedite the process.